

535

DART AEROSPACE LTD	Work Order:	23929
Description: Harness Assembly	Part Number:	D3215-041
Dwg: D3215 Rev. A C Ref: 14 04.03.24	Qty:	36 Kit(s) Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	SP	05/08/02	36
2	PG	Issue P/O: <u>2008416</u> to Tulmar Safety Systems D3215-041 as per Dwg D3215 Ship to Tulmar Qty Part Number Description Batch 1 D3215-3 Webbing Tidy <u>BZ3872</u> 1 D3216-1 Fitting <u>1022600</u> Certificate of Conformity is required	UL	05/08/04	36
3	RG	Receive and Inspect for transit damage Ensure Conformity certificate is attached	CD	05/08/04	36
4	QC6	Inspect dimensions as per Dwg D3215	ML	05/08/22	36
5	ST	Identify and Stock	CD	05/08/22	36
6	AC	Cost/Part <u>32.22</u>	SAC	05.08.02	36
7	DC	Close W/O <u>32.22</u> Inspect Level 21	(12)	05/08/23	36

Rev	Date	Change	Revised By	Approved
A	03.10.28	New Issue	KJ/RF	RF

RELEASED

04.01.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 05/08/23.

NOTE: Date & initial all entries

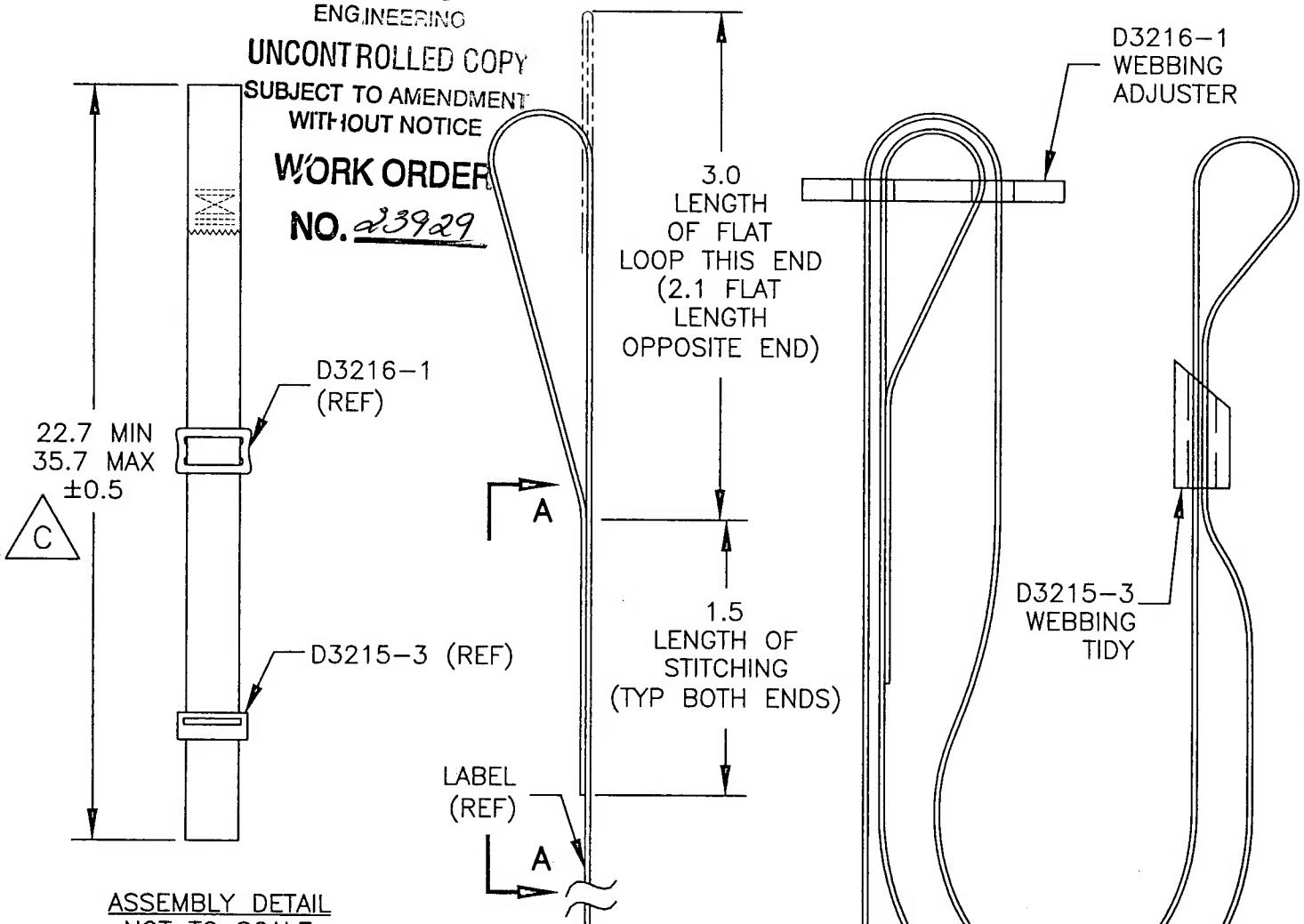
QA: N/C Closed: _____

Date: _____



COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3215
DATE		REV. C SHEET 1 OF 3
04.03.05		TITLE BELT ASSEMBLY
		SCALE NTS

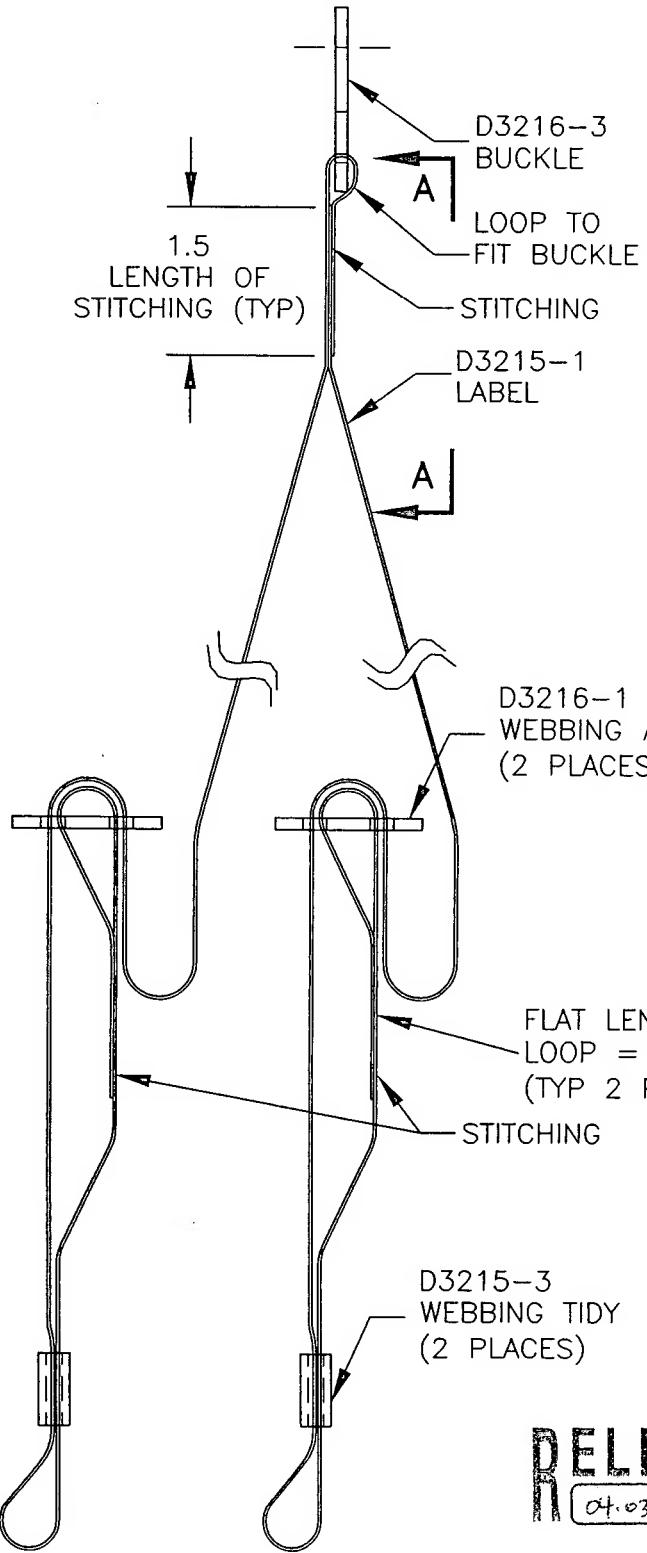
RELEASED
04.03.05
COPY COPY
RETURN TO
ENGINEERINGUNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICEWORK ORDER
NO. a3929D3215-041 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED
TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



1 COPY ISSUED
0

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3215
DATE 04.03.05		REV. C SHEET 2 OF 3 TITLE BELT ASSEMBLY SCALE NTS



D3215-043 BELT ASSEMBLY

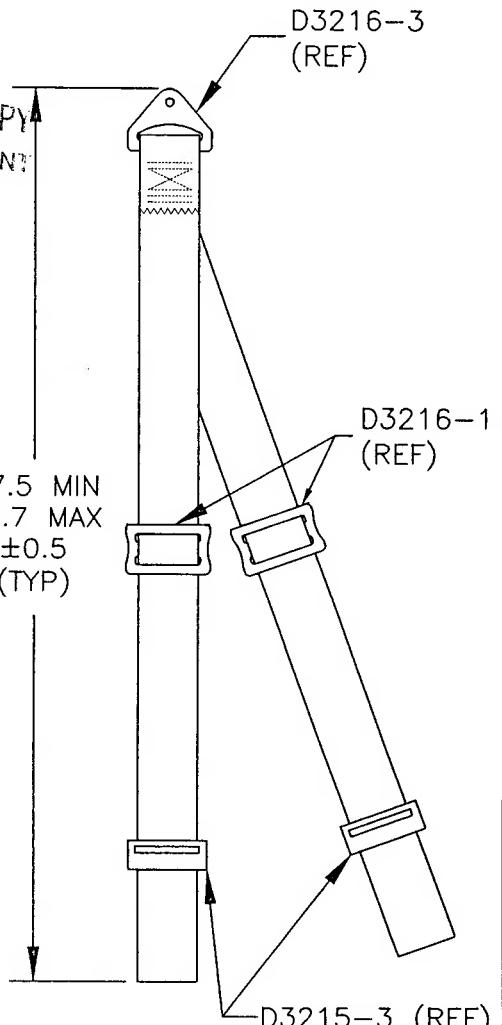
- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK
BLACK POLYESTER WEBBING,
CERTIFIED TO FAR 29.853A3,
TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3,
BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.

RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 23929



RELEASED
04.03.05

ASSEMBLY DETAIL
NOT TO SCALE

Copyright © 2003 by DART AEROSPACE LTD

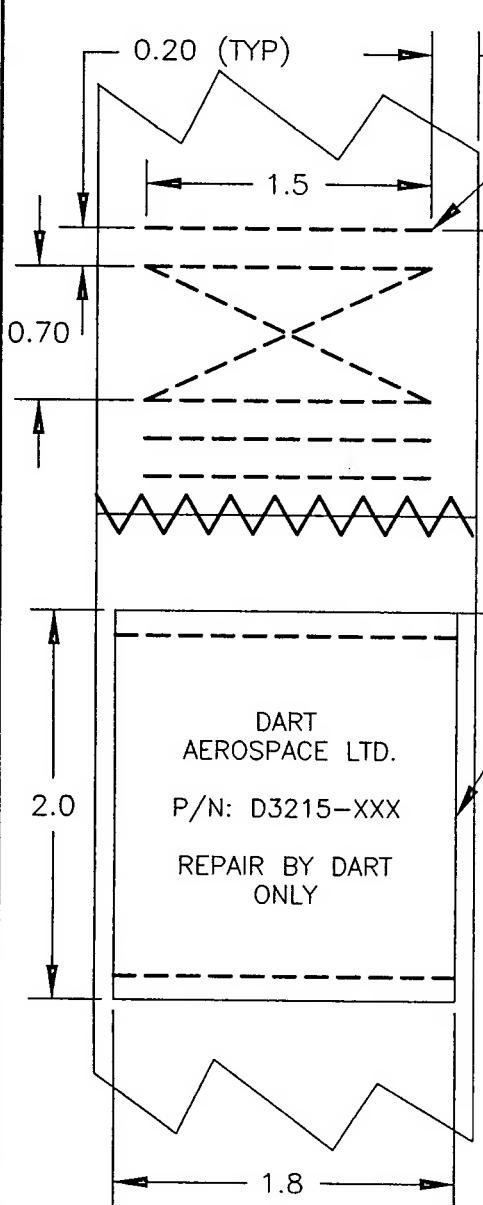
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN	61	DRAWN BY	P	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	H	APPROVED	H	DRAWING NO. D3215
DATE	04.03.05	TITLE	HARNESS ASSEMBLY	REV. C SHEET 3 OF 3 SCALE 1:1 SHOP COPY

VIEW A-A

XXX = 041 FOR D3215-041
 XXX = 043 FOR D3215-043

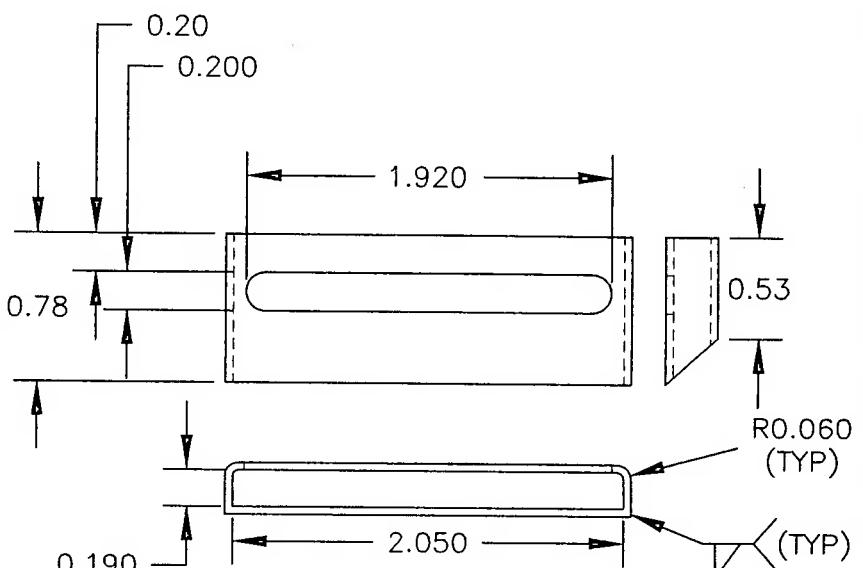


TYPICAL STITCHING PATTERN
 (D6193 TYPE 301, 7-10 STITCHES PER IN.
 USE 1/2" MIN. BACKSTITCH, NO LOOSE THREADS)

WORK ORDER
NO. 23929



D3215-1 LABEL
 USE 1/8" BLACK LETTERING
 (INSTALLED ON ONE END ONLY,
 CENTER ON BELT)



D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK
 (REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER
 DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
 NOTED

RELEASED
04.03.08

0000000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 02, 2005
01:38 pm

Work Order No : 0023929
Project Name : D3215-041 Department Code:
Project For : WK535 Burden Flags : NNNNNNNN
Work Order Type : Main WO Status : Open
Main WO Number : Invoice State : Not Invoiced
House Part Number : D3215-041 Invoice Date :
Description : Harness Assembly Invoice Number :
Manufactured : Yes Invoice Amount : 0.00
Amount Req'd : 36
Amount Done : 0 Order Entry No :
Start Date : 08-02-05 OE Value : 0.00
Est Finish Date : 08-31-05
Act Finish Date :
Drawings Reqd : No Est Margin : 0.000%
Ok for Approval : Actual Margin : 0.000%
Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00